



# **Mills That Produce Tissue Products Containing Recovered Paper**

## **MILLS THAT PRODUCE TISSUE PRODUCTS CONTAINING RECOVERED PAPER**

This list of manufacturers and suppliers of tissue containing postconsumer recovered fiber was prepared to facilitate implementation of the U.S. Environmental Protection Agency's (EPA) Comprehensive Procurement Guideline (CPG) and to assist customers interested in purchasing and using products containing recovered materials. Some manufacturers provided the names and locations of regional or local suppliers.

Each listing is based on information provided by the manufacturer. Product information was not verified, and no guarantee, expressed or implied, is made as to the accuracy or completeness of the information provided. Inclusion in this listing does not represent an endorsement by EPA.

For information on or copies of the CPG, contact EPA's RCRA Hotline at 800 424-9346 or access EPA's CPG Webs site at <[www.epa.gov/cpg](http://www.epa.gov/cpg)>.

This list contains information on the following products or supplies:

### **TISSUE PRODUCTS**

A list of definitions is included.

## TISSUE PRODUCTS

### **Atlantic Earth Works**

21 Winters Lane  
Catonsville, MD 21228  
Contact: Beth Yensan  
Phone: 410 747-7314 or 800 323-2811  
Fax: 410 747-8778

### **Atlantic Packaging Products, Ltd.**

111 Progress Avenue  
Scarborough, ON M1P 2Y9  
Canada  
Contact: Sheila Patterson  
Phone: 416 297-2240  
Fax: 416 297-2218

Produces 100 percent recycled content bathroom tissue and paper towels. Of this, approximately 80 percent is postconsumer fiber.

### **Bay West Paper Corporation**

Subsidiary of Mosinee Paper Corporation  
1150 Industry Road  
Harrodsburg, KY 40330  
Contact: Sales Department  
Phone: 800 723-0008  
Fax: 606 734-8200

Produces 40 to 100 percent postconsumer recycled content toweling and sanitary tissue products.

### **Bio-Tech Mills**

P.O. Box 209  
Greenwich, NY 12834  
Contact: John Ferris  
Phone: 518 692-7957  
Fax: 518 692-7095

Produces 100 percent postconsumer content bathroom tissue.

### **Burrows Paper Corporation**

501 West Main Street  
P.O. Box 987  
Little Falls, NY 13365  
Contact: Sales Department  
Phone: 315 823-2300  
Fax: 315 823-2417

Produces recycled tissue products with up to 100 percent postconsumer recycled content depending on customer specifications only. These products include specialty products such as patterned tissue, crepe, napkin, and other items.

### **Cascades, Inc.**

P.O. Box 210  
Kingsey Falls, PQ J0A 1B0  
Canada  
Contact: Claire Rodrigue  
Phone: 819 363-5600  
Fax: 819 363-5655

Produces 100 percent recycled content bathroom tissue rolls. Of that, 40 percent is postconsumer fiber content.

### **CityForest**

1215 East Worden Avenue  
Ladysmith, WI 54848  
Contact: Ms. Reggie Goodhall  
Phone: 715 532-5541  
Fax: 715 532-5542

Produces recycled content bathroom tissue and napkin products that have approximately 20 to 25 percent postconsumer fiber, depending on customer preference.

**Competition Unlimited**  
87 Garden Street  
Westbury, NY 11590  
Contact: Oke Mgbeokwere  
Phone: 516 997-6483  
Fax: 516 997-6485

Produces bathroom tissue and rolls, napkins, paper towels, and wrapping tissue containing 100 percent postconsumer materials.

**Earth Care**  
555 Leslie Street  
Ukiah, CA 95482  
Contact: Robert Klayman  
Phone: 707 468-9292 or 800 347-0070  
Fax: 707 468-9394

**Encore Paper Company**  
One River Street  
South Glens Falls, NY 12803  
Contact: Customer Service  
Phone: 518 793-5684  
Fax: 518 793-2650

Produces a variety of recycled content tissue and toweling products, including bathroom tissue, dispenser napkins, roll towels, and dispenser towels, of varying postconsumer fiber contents between 20 to 25 percent.

**Energy and Environmental Concepts, Inc.**  
325 South Spruce Street  
Traverse City, MI 49684  
Contact: Steven Kopacki  
Phone: 616 947-4632 or 800 968-9998  
Fax: 616 947-5635

**Erving Paper Mills**  
97 East Main Street  
Erving, MA 01344  
Contact: Ralph Cutter  
Phone: 978 544-2711  
Fax: 978 544-2102

Produces recycled content tissue and towel products with approximately 30 percent postconsumer content.

**Flower City Tissue Mills Company**  
700 Driving Park Avenue  
P.O. Box 13497  
Rochester, NY 14613  
Contact: Jeff Saeger  
Phone: 716 458-9200  
Fax: 716 458-3812

Manufactures recycled lightweight tissue paper with a recycled content of up to 80 percent. Of that, about 25 percent is postconsumer fiber.

**Fort James Corporation**  
120 Tredegar Street  
P.O. Box 2218  
Richmond, VA 23218  
Contact: Gus Moody  
Phone: 804 644-5411  
Fax: 804 649-4428

Fort James Corporation manufactures tissue and towel products with a recycled content of up to 100 percent. Of that, about 10 to 30 percent is postconsumer fiber.

**Full Circle Paper Outlet, Inc.**  
3437 Hillsborough Road  
Durham, NC 27705  
Contact: Jill Fulmer  
Phone: 919 309-0811  
Fax: 919 309-9314

**GreenCo Products, Inc.**

72 Cotton Mill Hill, Unit A-350  
Brattleboro, VT 05301  
Contact: John Greenberg  
Phone: 802 254-7605 or 800 326-2897

**GreenLine Paper Company**

631 South Pine Street  
York, PA 17403  
Contact: Stephen E. Baker  
Phone: 717 845-8697 or 800 641-1117  
Fax: 717 846-3806

**Laurel Hill Paper**

126 First Street  
P.O. Box 159  
Cordova, NC 28330  
Contact: Ken Hogan  
Phone: 910 997-4526  
Fax: 910 895-0734

Produces 100 percent recycled content bathroom tissue. Of this, 20 to 40 percent is postconsumer fiber.

**Marcal Paper Mills**

One Market Street  
Elmwood Park, NJ 07407  
Contact: Customer Service  
Phone: 201 796-4000  
Fax: 201 796-0470

Produces 100 recycled content bath tissue, facial tissue, and paper towels. Of that, 60 percent of the bath tissue, 80 percent of the facial tissue, and 60 percent of the paper towel is postconsumer fiber.

**McGoldrick Tissue Mills**

(Formerly G.E. Robertson and Company)  
Canal Street  
P.O. Box 25  
Hinsdale, NH 03451  
Contact: Bob McGoldrick or Jay McGoldrick  
Phone: 603 336-5981  
Fax: 603 336-5079

Produces tissue and bathroom tissue with 100 percent postconsumer recycled content.

**Norel Paper**

223 Gates Road  
Little Ferry, NJ 07643  
Contact: Gary S. Cohen  
Phone: 201 440-4400  
Fax: 201 440-9292

**Orchids Paper Products Company**

Route 3, Box 69-8  
Pryor, OK 74361  
Contact: Margie King  
Phone: 918 825-0616  
Fax: 918 825-9273

Produces bathroom tissue, napkins, facial tissue, and paper towels with 100 percent postconsumer fiber content.

**Paper Service, Ltd.**

P.O. Box 45  
Hinsdale, NH 03451  
Contact: Sales Department  
Phone: 603 336-5311 or 603 239-6344  
Fax: 603 239-8861

Produces tissue paper with 100 percent postconsumer fiber content.

**Paulsen and Roles Laboratories**  
P.O. Box 12107  
Portland, OR 97212  
Contact: Dalla Alexander  
Phone: 503 282-3289  
Fax: 503 280-1722

**Peacetrete Environmentally Sound Paper and Printing**  
539 Southeast Avenue, Suite 142  
Portland, OR 97214  
Contact: Cheryl Welch  
Phone: 360 247-6936  
Fax: 360 247-6937

**Perkins Papers, Ltd.**  
2345 Autoroute des Laurentides  
Laval, PQ H7S 1Z7  
Canada  
Contact: Suzanne Blanchet  
Phone: 514 688-1152  
Fax: 514 682-5533

**Plainwell Tissue**  
1200 Forest Street  
Eau Claire, WI 54703  
Contact: Mike Armstrong  
Phone: 715 834-3461, Ext. 344  
Fax: 715 833-3140

Produces 100 percent recycled content bathroom tissue, facial tissue, napkins, and paper towels at their Eau Claire mill. Of this, 30 percent is postconsumer fiber.

**Procter and Gamble Paper Products Company**  
P.O. Box 599  
Cincinnati, OH 45201  
Contact: Mike Powers  
Phone: 513 983-2718  
Fax: 513 983-8998

Makes virgin and recycled tissue products at five U.S. mills. None of their mills are integrated to deinked pulp.

**Putney Paper Company**  
Old Depot Road  
P.O. Box 226  
Putney, VT 05346  
Contact: Toni Collins  
Phone: 802 387-5571  
Fax: 802 387-5297

Produces recycled content tissue and specialty papers with 100 percent recycled content. Of this, 40 percent is postconsumer fiber.

**Quiet Earth Distributing Company**  
2105 Hillside Terrace  
Cary, IL 60013  
Contact: Ed Block  
Phone: 800 688-8868  
Fax: 800 688-8868

**Richter Manufacturing**  
(dba Sierra Tissue)  
560 East Commercial Street  
Pomona, CA 91767-5693  
Contact: David Wayland  
Phone: 909 623-8101  
Fax: 909 622-1992

Produces tissue and jumbo rolls of 100 percent recycled content. Of this, 20 percent is postconsumer fiber.

**RSI Consulting Service**  
22425 Ventura Boulevard, Suite 23  
Woodland Hills, CA 91364  
Contact: Susan Compton  
Phone: 818 865-0620  
Fax: 800 528-3312

**Seventh Generation**  
One Mill Street  
Box A26  
Burlington, VT 05401  
Contact: Sales Department  
Phone: 802 658-3773  
Fax: 802 658-1771

Produces 100 percent unbleached bathroom and facial tissue. They also produce 100 percent recycled paper towels. Of this, 70 to 100 percent is postconsumer fiber.

**Superior Quality Products**  
P.O. Box 2023  
Scotia, NY 12302  
Contact: Larry Myers  
Phone: 800 724-1129 or 518 374-0770  
Fax: 518 374-8542

Converter of tissue products. Specifically, they convert 100 percent recycled bathroom tissue, facial tissue, and napkins. All have a minimum of 30 percent postconsumer fiber content.

**TREECYCLE Recycled Paper**  
P.O. Box 5086  
Bozeman, MT 59717  
Contact: Rick Meis  
Phone: 406 586-5287

**Uarco, Inc.**  
700 West Main Street  
Barrington, IL 60010  
Contact: Customer Service  
Phone: 847 381-7000  
Fax: 847 381-7652

**Vermont Tissue Paper Corporation**  
Route 67A  
North Bennington, VT 05257  
Contact: Edward Woodard  
Phone: 802 447-7558  
Fax: 802 447-8673

Converter of specialty tissue papers.

**Wisconsin Tissue Mills**  
(Subsidiary of Chesapeake Corporation)  
P.O. Box 489  
Menasha, WI 54952  
Contact: Customer Service  
Phone: 800 451-3595 or 920 725-7031  
Fax: 920 720-4573

Manufactures napkins, bathroom tissue, roll paper toweling, and facial tissue, all 100 percent unbleached and all containing 100 percent postconsumer fiber. Their Second Nature line is 100 percent recycled with a minimum of 70 percent postconsumer fiber. Their Park Avenue line is 100 percent recycled with a minimum of 40 percent postconsumer fiber, except for the napkins that are a minimum of 10 percent postconsumer fiber. The Park Avenue Plus line is 100 percent recycled with more than 30 percent postconsumer fiber, except for the napkins that are at least 10 percent postconsumer fiber.

## **DEFINITIONS**

### **TISSUE PAPER**

Category of papers characterized by extreme lightness and transparency. Used to manufacture a broad range of products including napkins, bathroom and facial tissue, sanitary products, wrapping material, protective packing paper, stock for waxing and twisting, etc.

### **TOWELLING PAPER**

A class of highly absorbent paper with fairly good strength properties. It is made especially for industrial, domestic, and institutional wiping purposes.